



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 168103



Part No: D350-607-511

Job Qty: 3 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: KIT MUST BE WITH GLOSS BLACK COMPONENTS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/28/17	0.00	0.00	Start up container		
140	Packaging	3 pcs		11/28/17	0.00	0.00	Packaging1		
150	QC	3 pcs		11/28/17	0.00	0.00	QC4		
155	DC	3 pcs		11/28/17	0.00	0.00	DC		
160	Packaging	3 pcs		11/28/17	0.00	0.00	Packaging3		
170	QC21-FG	3 Ea		11/28/17	0.00	0.00	QC21		

DAS

DEC 01 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-14A	60	215	0	0
	AN4-42A	12	45	0	0
	AN6-13A	6	31	0	0
	D3501-1	24	457	0	0
	D3910-3	6	58	0	0
	D3910-5	3	42	0	0
	D3910-7	3	27	0	0
	D3984	6	100	0	0
	D4148-041	3	1	0	0
	D4149-041	3	4	0	0
	D4775-041	6	0	0	0
	D4776-3	6	12	0	0
	MS21042L4	72	1,628	0	0
	MS21042L6	6	226	0	0
	NAS1149F0432P	120	923	0	0
	NAS1149F0663P	12	340	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐						
Date : _____ Description Work	 S016363 AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH PART NO: D350-607-511 Revision: Operation: Start up Operation Change No: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Mfg Date: 12/01/17 Job No: 168103				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval						
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>				Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; border-right: 1px solid black;"> Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width:50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>	Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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OTHER : _____											



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S016360	168103	72 Ea	0		OVER007		Stock	12/1/2017	Issue Container			
Operation Totals:		1		72	0									
Part Totals:		1		72	0									
Part Number: NAS1149F0563P Revision: Washer														
100	Receive Ea	S013903	168103	12 Ea	0	M138170	ST262		Stock	11/26/2017	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		2		84	0									

Plex 1/8/2018 10:25 AM Dart.Boucher.Sylvie